Features

- Ultra High Efficiency (Up to 95.5%)
- Full Power at Wide Output Current Range (Constant Power)
- Adjustable Output Current (AOC) with Programmability
- Isolated 0-10V/10V PWM/Resistor/3-Timer-Modes Dimmable
- Adjustable Dimming Curve
- Dim-to-Off with Standby Power ≤ 0.5W
- Hold Time Adjustable
- Fade-Time Adjustable
- Always-on Auxiliary Power: 12Vdc, 250mA
- Output Lumen Compensation
- End-of-Life Indicator
- Input Surge Protection: DM 6kV, CM 6kV
- All-Around Protection: OVP, SCP, OTP
- IP65 and UL Dry/Damp Location (MF models)
- IP66/IP67 and UL Dry/Damp/Wet Location (MG/MT models)
- TYPE HL, for Use in a Class I, Division 2 Hazardous (Classified) Location
- 5 Years Warranty





Description

The *SUM-330SxxxMx* series is a 330W, constant-current, programmable LED driver that operates from 90-305Vac input with excellent power factor. Created for many lighting applications including Horticulture, High bay, etc. The high efficiency of this driver enables it to run cooler, significantly improving reliability and extending product life. To ensure trouble-free operation, protection is provided against input surge, output over voltage, short circuit, and over temperature.

Models

Adjustable Output	Full-Power Current	Default Output	Output Voltage	Max. Output	Output Typical Efficiency		ical Factor	Model Number
Current Range (mA)	Range (mA) ⁽¹⁾	Current (mA)	Range (Vdc)	Power (W)	(2)	120Vac	220Vac	(3) (4) (5)
610-6900	6100-6900	6100	34-54	330	95.5%	0.99	0.96	SUM-330S690Mx

Notes: (1) Output current range with constant power at 330W.

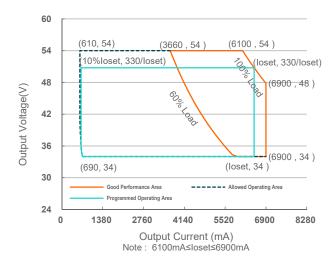
- (2) Measured at 100% load and 220Vac input (see below "General Specifications" for details).
- (3) Certified input voltage range: UL, FCC 100-277Vac; otherwise: 100-240Vac
- (4) SELV output
- (5) x = F are UL Recognized, CE (built-in-use), etc. models with flying leads; x = G are UL Recognized, CE, etc. models; x = T are UL Recognized, CE (built-in-use), etc. models. See below "Mechanical Outline" for details.

1/14

Rev.B

330W Programmable Driver

I-V Operation Area



Input Specifications

Parameter	Min.	Тур.	Max.	Notes
Input AC Voltage	90 Vac	-	305 Vac	
Input DC Voltage	127 Vdc	-	300 Vdc	
Input Frequency	47 Hz	-	63 Hz	
Lackage Cumant	-	-	0.75 MIU	UL 8750; 277Vac/ 60Hz
Leakage Current	-	-	0.70 mA	IEC 60598-1; 240Vac/ 60Hz
Innuit AC Current	-	-	3.23 A	Measured at 100% load and 120 Vac input.
Input AC Current	-	-	1.74 A	Measured at 100% load and 220 Vac input.
Inrush Current(I ² t)	-	-	0.90 A ² s	At 220Vac input, 25°C cold start, duration=6.52 ms, 10%lpk-10%lpk.
PF	0.9	-	-	At 100-277Vac, 50-60Hz, 60%-100% load
THD	-		20%	(198-330W)
THD	-	-	10%	At 220-240Vac, 50-60Hz, 75%-100% load (248-330W)

Output Specifications

Parameter	Min.	Тур.	Max.	Notes
Output Current Tolerance	-5%loset	-	5%loset	At 100% load condition
Output Current Setting (loset)				
Range				
SUM-330S690Mx	610 mA	-	6900 mA	
Output Current Setting Range				
with Constant Power				
SUM-330S690Mx	6100 mA	-	6900 mA	

2/14

inventronics

SUM-330SxxxMx

Rev.B

Output Specifications (Continued)

Parameter	Min.	Тур.	Max.	Notes
Total Output Current Ripple (pk-pk)	-	5%lomax	10%lomax	At 100% load condition. 20 MHz BW
Output Current Ripple at < 200 Hz (pk-pk)	-	2%lomax	-	At 100% load condition. Only this component of ripple is associated with visible flicker.
Startup Overshoot Current	-	-	10%lomax	At 100% load condition
No Load Output Voltage SUM-330S690Mx	-	-	60 V	
Line Regulation	-	-	±0.5%	Measured at 100% load
Load Regulation	-	-	±3.0%	
Turn-on Delay Time	-	-	0.5 s	Measured at 120-277Vac input, 60%-100%load
Temperature Coefficient of loset	-	0.03%/°C	-	Case temperature = 0°C ~Tc max
12V Auxiliary Output Voltage	10.8 V	12 V	13.2 V	
12V Auxiliary Output Source Current	0 mA	-	250 mA	Return terminal is "Dim-"
12V Auxiliary Output Transient Peak Current@ 6W	-	-	500 mA	500mA peak for a maximum duration of 2.2ms in a 6.0ms period during which time the average should not exceed 250mA.
12V Auxiliary Output Transient Peak Current@ 10W	-	-	850 mA	850mA peak for a maximum duration of 1.3ms in a 5.2ms period during which time the average should not exceed 250mA.

General Specifications

Parameter	Min.	Тур.	Max.	Notes
Efficiency at 120 Vac input: SUM-330S690Mx				Measured at 100% load and steady-state temperature in 25°C ambient;
lo=6100 mA lo=6900 mA	91.5% 91.5%	93.5% 93.5%	-	(Efficiency will be about 2.0% lower if measured immediately after startup.)
Efficiency at 220 Vac input: SUM-330S690Mx				Measured at 100% load and steady-state temperature in 25°C ambient;
Io=6100 mA Io=6900 mA	93.0% 93.0%	95.0% 95.0%	-	(Efficiency will be about 2.0% lower if measured immediately after startup.)
Efficiency at 277 Vac input: SUM-330S690Mx				Measured at 100% load and steady-state temperature in 25°C ambient;
lo=6100 mA lo=6900 mA	93.5% 93.5%	95.5% 95.5%	-	(Efficiency will be about 2.0% lower if measured immediately after startup.)
Standby Power	-	-	0.5 W	Measured at 230Vac/50Hz; Dimming off
MTBF	-	229,000 Hours	-	Measured at 220Vac input, 80%load and 25°C ambient temperature (MIL-HDBK-217F)
Lifetime	-	120,000 Hours	-	Measured at 220Vac input, 80%load and 70°C case temperature; See lifetime vs. Tc curve for the details
	-	84,000 Hours	-	Measured at 120Vac input, 100%load and 40°C ambient temperature

inventronics

SUM-330SxxxMx

Rev.B

General Specifications (Continued)

	Parameter	Min.	Тур.	Max.	Notes	
Operating (Safety Tc_s	Case Temperature for	-40°C	-	+90°C		
Operating (Warranty Tc		-40°C	-	+80°C	Case temperature for 5 years warranty Humidity: 10% RH to 95% RH;	
Storage Tem	perature	-40°C	-	+85°C	Humidity: 5%RH to 95%RH	
D: .	MF models Inches (L × W × H) Millimeters (L × W × H)		65 × 1.71 × 1 2 × 43.5 × 3		With mounting ear 15.59 × 1.71 × 1.24 396 × 43.5 × 31.5	
Dimensions	MG/MT models Inches (L × W × H) Millimeters (L × W × H)		04 × 1.71 × 1 2 × 43.5 × 3		With mounting ear 15.98 × 1.71 × 1.24 406 × 43.5 × 31.5	
NI a t NA/a i a la t	MF models	-	1110 g	-		
Net Weight	MG/MT models	-	1220 g	-		

Dimming Specifications

Parameter		Min.	Тур.	Max.	Notes
Absolute Maximum Voltage on the Vdim (+) Pin		-20 V	-	20 V	
Source Curi	rent on Vdim (+) Pin	90 µA	100 μΑ	110 µA	Vdim(+) = 0 V
Dimming Output	SUM-330S690Mx	10%loset	-	loset	6100 mA ≤ loset ≤ 6900 mA
Range	SUM-330S690Mx	610 mA	-	loset	610 mA ≤ loset ≤ 6100 mA
Recommend Range	ded Dimming Input	0 V	-	10 V	
Dim off Volt	age	0.35 V	0.5 V	0.65 V	Default 0.40V dimensing mode
Dim on Volt	Dim on Voltage		0.7 V	0.85 V	Default 0-10V dimming mode.
Hysteresis		-	0.2 V	-	
PWM_in Hig	gh Level	-	10V	-	
PWM_in Lo	w Level	-	0V	-	
PWM_in Fre	equency Range	200 Hz	-	3 KHz	
PWM_in Du	ty Cycle	0%	-	100%	
PWM Dimming off		3%	5%	8%	
PWM Dimming on		5%	7%	10%	
Hysteresis		-	2%	-	

Rev.B

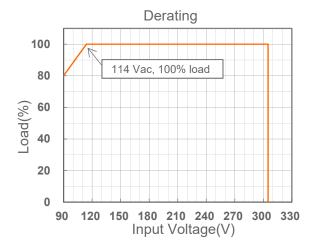
Safety & EMC Compliance

Safety Category	Standard
UL/CUL	UL 8750, CAN/CSA-C22.2 No. 250.13
CE	EN 61347-1, EN 61347-2-13
СВ	IEC 61347-1, IEC 61347-2-13
EMI Standards	Notes
EN IEC 55015 (1)	Conducted emission Test &Radiated emission Test
EN IEC 61000-3-2	Harmonic current emissions
EN 61000-3-3	Voltage fluctuations & flicker
	ANSI C63.4 Class B
FCC Part 15 ⁽¹⁾	This device complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions: [1] this device may not cause harmful interference, and [2] this device must accept any interference received, including interference that may cause undesired Operation.
EMS Standards	Notes
EN 61000-4-2	Electrostatic Discharge (ESD): 8 kV air discharge, 4 kV contact discharge
EN 61000-4-2 EN 61000-4-3	Electrostatic Discharge (ESD): 8 kV air discharge, 4 kV contact discharge Radio-Frequency Electromagnetic Field Susceptibility Test-RS
EN 61000-4-3	Radio-Frequency Electromagnetic Field Susceptibility Test-RS
EN 61000-4-3 EN 61000-4-4	Radio-Frequency Electromagnetic Field Susceptibility Test-RS Electrical Fast Transient / Burst-EFT
EN 61000-4-3 EN 61000-4-4 EN 61000-4-5	Radio-Frequency Electromagnetic Field Susceptibility Test-RS Electrical Fast Transient / Burst-EFT Surge Immunity Test: AC Power Line: Differential Mode 6 kV, Common Mode 6 kV
EN 61000-4-3 EN 61000-4-4 EN 61000-4-5 EN 61000-4-6	Radio-Frequency Electromagnetic Field Susceptibility Test-RS Electrical Fast Transient / Burst-EFT Surge Immunity Test: AC Power Line: Differential Mode 6 kV, Common Mode 6 kV Conducted Radio Frequency Disturbances Test-CS
EN 61000-4-3 EN 61000-4-4 EN 61000-4-5 EN 61000-4-6 EN 61000-4-8	Radio-Frequency Electromagnetic Field Susceptibility Test-RS Electrical Fast Transient / Burst-EFT Surge Immunity Test: AC Power Line: Differential Mode 6 kV, Common Mode 6 kV Conducted Radio Frequency Disturbances Test-CS Power Frequency Magnetic Field Test
EN 61000-4-3 EN 61000-4-4 EN 61000-4-5 EN 61000-4-6 EN 61000-4-8 EN 61000-4-11	Radio-Frequency Electromagnetic Field Susceptibility Test-RS Electrical Fast Transient / Burst-EFT Surge Immunity Test: AC Power Line: Differential Mode 6 kV, Common Mode 6 kV Conducted Radio Frequency Disturbances Test-CS Power Frequency Magnetic Field Test Voltage Dips

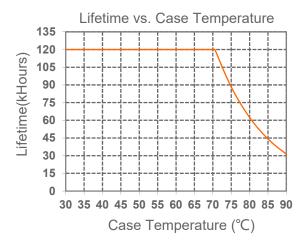
Note: (1) This LED driver meets the EMI specifications above, but EMI performance of a luminaire that contains it depends also on the other devices connected to the driver and on the fixture itself.

Rev.B

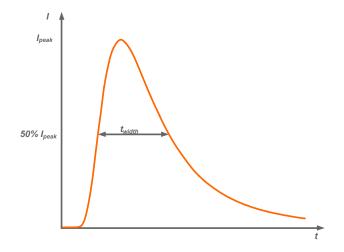
Derating



Lifetime vs. Case Temperature



Inrush Current Waveform



Input AC Voltage	I _{peak}	t _{width} (@ 50% Ipeak)	
220Vac	13.6A	1.68ms	

6/14

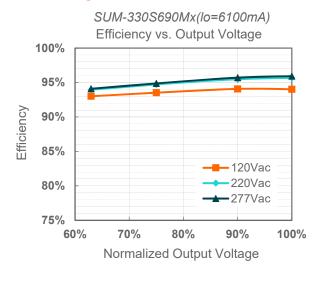
Specifications are subject to changes without notice.

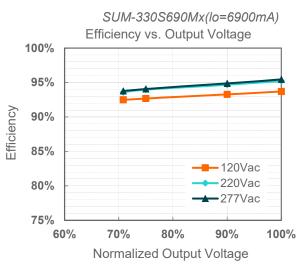
All specifications are typical at 25 °C unless otherwise stated.

sales@inventronics-co.com

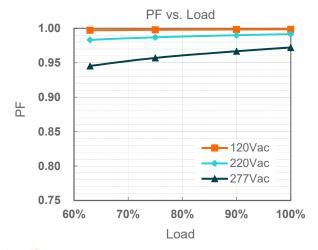
Rev.B

Efficiency vs. Load

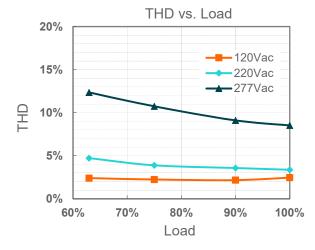




Power Factor



Total Harmonic Distortion



7/14

Specifications are subject to changes without notice.

All specifications are typical at 25 °C unless otherwise stated.

Rev.B

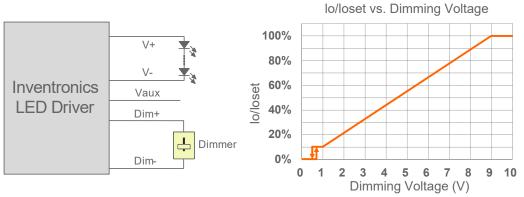
Protection Functions

Parameter	Notes
Over Voltage Protection	Limits output voltage at no load and in case the normal voltage limit fails.
Short Circuit Protection	Auto Recovery. No damage will occur when any output is short circuited. The output shall return to normal when the fault condition is removed.
Over Temperature Protection	Decreases output current, returning to normal after over temperature is removed.

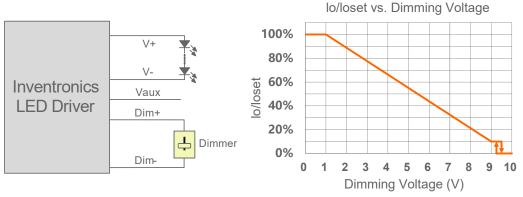
Dimming

0-10V Dimming

The recommended implementation of the dimming control is provided below.



Implementation 1: Positive logic



Implementation 2: Negative logic

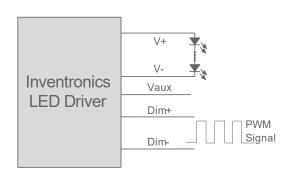
Notes:

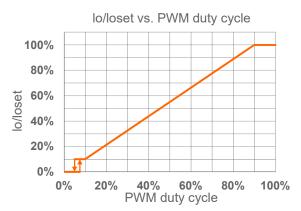
- 1. Do NOT connect Dim- to the output V- or V+, otherwise the driver will not work properly.
- 2. The dimmer can also be replaced by an active 0-10V voltage source signal or passive components like zener.
- 3. When 0-10V negative logic dimming mode and Dim+ is open, the driver will dim to off and be standby.

Rev.B

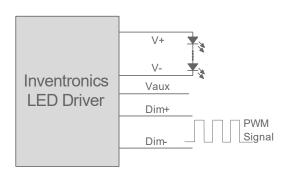
10V PWM Dimming

The recommended implementation of the dimming control is provided below.





Implementation 3: Positive logic





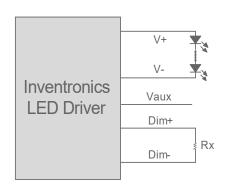
Implementation 4: Negative logic

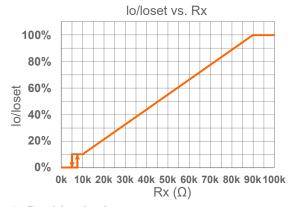
Note:

- 1. Do NOT connect Dim- to the output V- or V+, otherwise the driver will not work properly.
- 2. When 10V PWM negative logic dimming mode and Dim+ is open, the driver will dim to off and be standby.

Resistor Dimming

The recommended implementation of the dimming control is provided below.





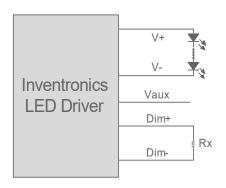
Implementation 5: Positive logic

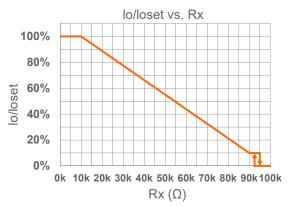
9/14

Specifications are subject to changes without notice.

All specifications are typical at 25 °C unless otherwise stated.

Rev.B





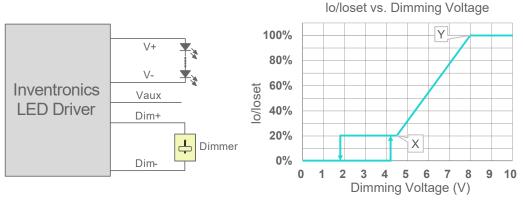
Implementation 6: Negative logic

Notes:

- 1. Do NOT connect Dim- to the output V- or V+, otherwise the driver will not work properly.
- 2. When resistor negative logic dimming mode and Dim+ is open, the driver will dim to off and be standby.

Adjustable Dimming Curve

0-10V dimming curve can be set as corresponding dimming voltage by Inventronics Multi Programmer. Take the positive logic dimming as an example, the recommended implementation of the dimming control is provided below.



Implementation 7: Positive logic

Notes:

- 1. Do NOT connect Dim- to the output V- or V+, otherwise the driver will not work properly.
- 2. The dimmer can also be replaced by an active 0-10V voltage source signal or passive components like zener.
- 3. When dimming voltage X point is set to be smaller than Y point, the dimming curve is positive logic, conversely, when X point is set to be bigger than Y point, the dimming curve is negative logic.
- 4. For best dimming accuracy, the difference between X point and Y point is advised more than 4V.
- 5. Dimming off voltage adjustable.

Time Dimming

Time dimming control includes 3 kinds of modes, they are Self Adapting-Midnight, Self Adapting-Percentage and Traditional Timer.

- **Self Adapting-Midnight**: Automatically adjusts the dimming curve based on the on-time of past two days (if difference <15 minutes), assuming that the center point of the dimming curve is midnight local time.
- **Self Adapting-Percentage**: Automatically adjusts the on-time of each step by a constant percentage = (actual on-time for the past 2 days if difference <15 min) / (programmed on-time from the dimming curve).
- Traditional Timer: Follows the programmed timing curve after power on with no changes.

10/14

Specifications are subject to changes without notice.

All specifications are typical at 25 °C unless otherwise stated.

Rev.B

Output Lumen Compensation

Output Lumen Compensation (OLC) may be used to maintain constant light output over the life of the LEDs by driving them at a reduced current when new, then gradually increasing the drive current over time to counteract LED lumen degradation.

Hold Time Adjustable

When AC power is first applied to the LED driver, enabling a "Hold" period can allow devices powered by the Auxiliary voltage to stabilize before the driver fades up to the maximum dimming level. During this period, the driver will not respond to external dimming commands but will respond again after the hold time ends. Both the initial dimming percentage and the duration of this hold period can be adjusted by the Inventronics Multi Programmer. This function is disabled by default

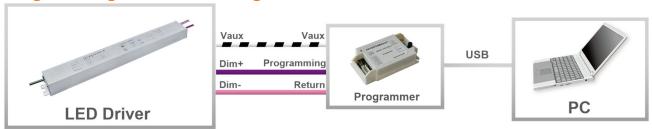
Fade Time Adjustable

There is a "Fade" period after the "Hold" period. The soft-start time and dimming slope applied to all dimming transitions can be adjusted individually. It is adjusted by the Inventronics Multi Programmer. This function is disabled by default.

End Of Life

End-of-Life (EOL) is providing a visual notification to a user that the LED module has reached the end of manufacturer-specified life and that the replacement is recommended. Once active, an indication is given at each power-up of the driver, which the driver indicates this through a lower light output during the first 1 minute before normal operation is continued.

Programming Connection Diagram



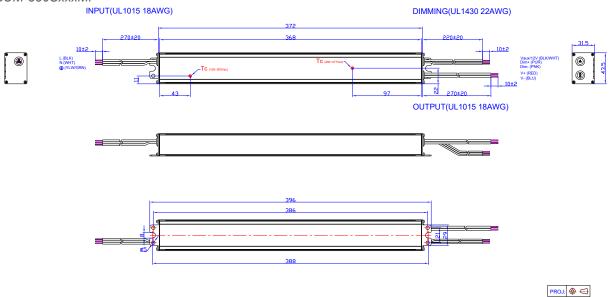
Note: The driver does not need to be powered on during the programming process.

Please refer to <u>PRG-MUL2</u> (Programmer) datasheet for details.

Rev.B

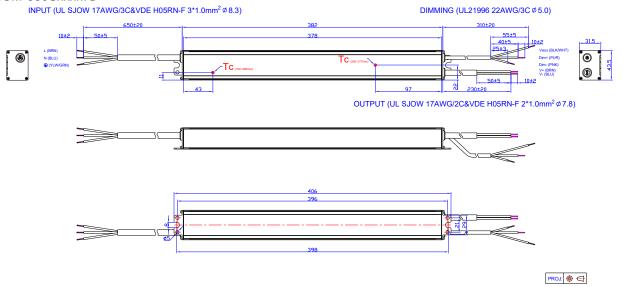
Mechanical Outline

SUM-330SxxxMF



Unspecified tolerance:±1

SUM-330SxxxMG



Unspecified tolerance:±1

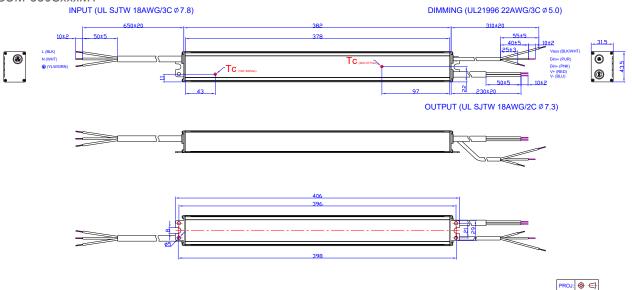
Rev.B

330W Programmable Driver

Unspecified tolerance:±1

SUM-330SxxxMT

SUM-330SxxxMx



RoHS Compliance

Our products comply with reference to RoHS Directive (EU) 2015/863 amending 2011/65/EU, calling for the elimination of lead and other hazardous substances from electronic products.

330W Programmable Driver

inventronics

SUM-330SxxxMx

Rev.B

Revision History

Change	Boy	D	escription of Change	
Date Rev.		Item	From	То
2022-05-27	Α	Datasheet Release	/	/
		Format	/	Updated
		Independent logo	/	Added
		Features	/	Updated
	В	Models	/	Updated
2023-01-13		General Specifications	/	Updated
2023-01-13		Dimming Specifications	/	Updated
		Safety & EMC Compliance	/	Updated
		Inrush Current Waveform	/	Updated
		Dimming	/	Updated
		Mechanical Outline	/	Updated